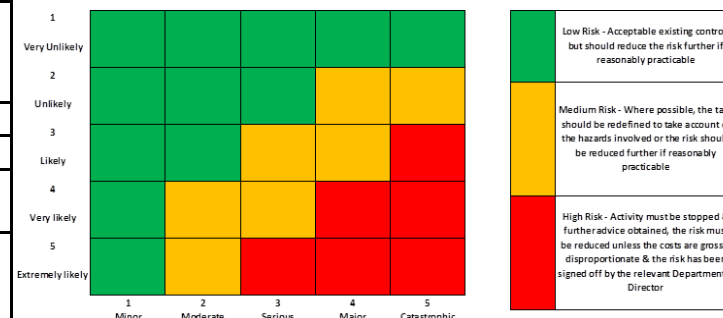


<b>Assessment Title</b> (Task, process, equipment or facility)		<b>Compressor (Warrington Workshop)</b>	
<b>Location</b>	<b>Warrington</b>	<b>Date</b>	<b>01/04/2026</b>
		<b>Review date</b>	<b>31/03/2027</b>
<b>Prepared By (Team)</b>		<b>Richard Lewis, Jamie Brown workshop manager Gary Thomas head of Supply and Logistics</b>	
<b>Legal / Best Practice Requirements / links to other assessments (eg COSHH)</b>		Management of Health & Safety at Work Regs / Workplace (Health, Safety & Welfare) Regs	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Inadequately maintained equipment eg failure to have regular services carried out at recommended intervals	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES	3	4	M	Regular maintenance / service checks are carried out by a 3rd party company every year to ensure the compressor is operating in a safe manner , and all the control measures are in place. All records of maintenance to be held on the company Special Tool Examination Planner. Annual pressure vessel inspections to be carried out with records retained Weekly checks to be carried out and records retained	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Working Area	Slips , Trips Falls , injury to personnel	TMHUK Employees	2	2	L	All Team members to work to risk assesment WPRA 01 (Working Area). Compressors are housed in areas away from other work activities and general access.	1	2	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
NON use of PPE	All injuries associated with engineering work	TMHUK Employees	2	3	L	All technicians are trained in the use of PPE. All persons are to follow the instructions given in Safe Working Practice SWP-32.	2	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Working with Electricity	Injury or death through electric shock	TMHUK Employees	2	5	M	Technicians are trained via the TMHUK technician induction technical trains course. All technicians are trained to the requirements of SWP-11 Working with electricity. All equipment will be maintained in accordance with SWP-11 have a maintenance program recorded on STEP.	1	5	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Noise	Impaired hearing / Deafness	TMHUK Employees	3	3	M	Technicians are trained via the TMHUK technician induction technical trains course. All Technicians are trained to the requirements of WPRA-16 Noise. All compressors are housed away from other work activities.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Young persons , by virtue of physical limitations inexperience & the in ability to recognise or youthful disgard . For danger	Various Injuries to the Human Physique /impaired hearing	TMHUK EMPLOYEES	2	4	M	Nobody under the age of 18 years should be allowed to operate Machinery or tools unless suitably trained & then only when under constant Supervision. Refer to HR policy PS029	1	4	L	All appropriate controls are in place that are reasonably practicable , no futher action is necessary	